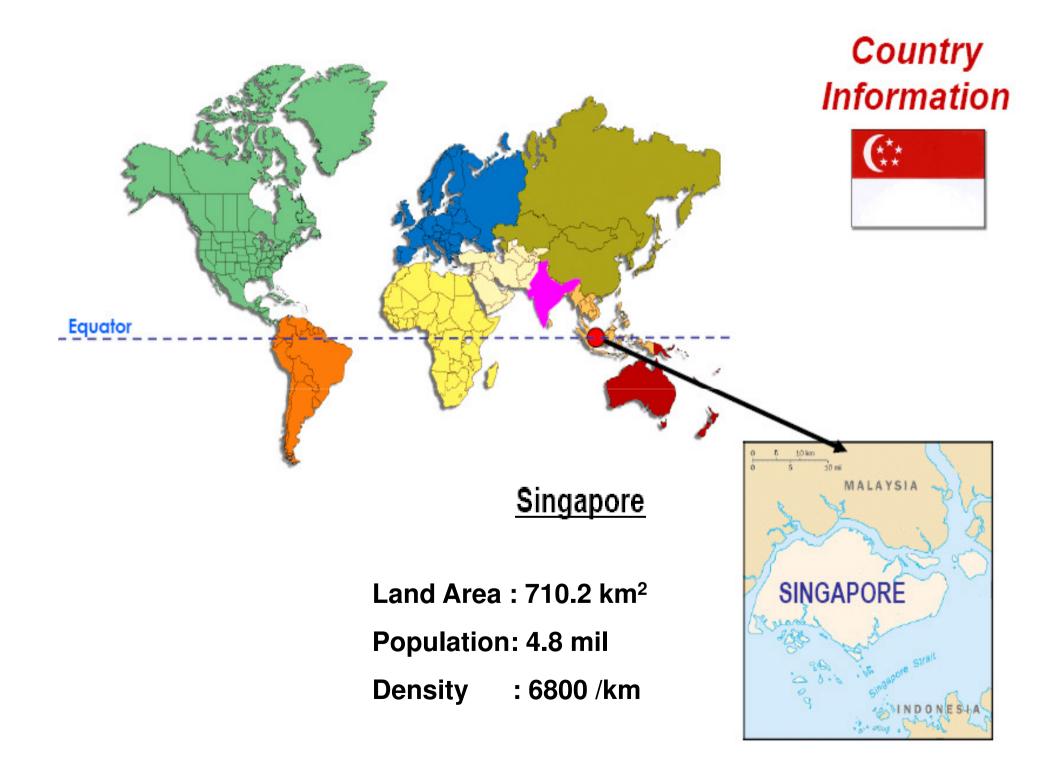
## Sustainable Construction Strategies: A Singapore Perspective

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**Centre for Sustainable Buildings and Construction Building and Construction Authority, Singapore** 



# **Our Challenges**

- Island city-state
- No natural resources
- Small & densely populated





# Understanding Sustainable Construction

- Adoption of environmentally friendly building designs, construction methods and materials
- Reduce use of natural resources
- Increase use of recycled materials



## Reduction of 30% in Use of Natural Aggregates in Building Projects by 2020

Recycling and Use of Recycled Materials Efficient Design to Optimize Use of Natural Materials



Increase use of recycled & ecofriendly building materials Encourage efficient design & use of building materials

**Government Taking The Lead** 

**Promoting SC in Private Sectors** 

**Building Industry Capabilities via Collaborations** 

**Strategic Profiling & Raising Awareness** 

**Minimum Standards through Legislation** 

Building and Construction Authority

# **Government Taking the Lead**

#### **Sustainable Construction Steering Group**



Use of IBA for roads

# **Promoting SC in Private Sector**

Government Taking The Lead

## Recognition under national Green Building Rating Scheme

Promoting SC in Private Sector

Building Industry Capabilities

Strategic Profiling & Raising Awareness

Minimum Standards through Legislation

#### Incorporated into BCA's Green Mark

- Concrete usage index (CUI); and
- Adoption of recycled / alternative materials





# **Promoting SC in Private Sector**



# Building Industry Capabilities via Collaborations

Government Taking The Lead

Promoting SC in Private Sector

Building Industry Capabilities

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Minimum Standards through Legislation

## **Capability Development**

Exploring funding support to build up industry capabilities:

- Demolition Contractors
- C&D Waste Recyclers
- RMCs

## **Accreditation of Recyclers**

Industry-led accreditation scheme to upgrade quality and recycling standards



Waste Management and Recycling Association of Singapore



## Building Industry Capabilities via Collaborations



## **Pilot Projects**

- Eco-structure demonstration project with private sector
- Recycled materials & green cement for structural use



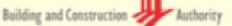
Samwoh Eco-structure



Tampines Concourse



Goodwood Residences



# **Strategic Profiling & Awareness**

**Government Taking** The Lead **Promoting SC in Private Sector Building Industry Capabilities Strategic Profiling & Raising Awareness Minimum Standards** through Legislation

## **Raising Public Awareness**

#### • BCA Gallery:

- Showcase materials and technologies for sustainable construction
- Public outreach platform, especially to younger generation







# Setting Min. Standards through Legislative Requirements

**Government Taking** The Lead **Promoting SC in Private Sector Building Industry Capabilities Strategic Profiling & Raising Awareness Minimum Standards** through Legislation

Phase 1: Establish Standards for Recycling & Require Declaration of Waste Generation

Phase 2: Introduce Protocols to Encourage Greater Recovery and Recycling

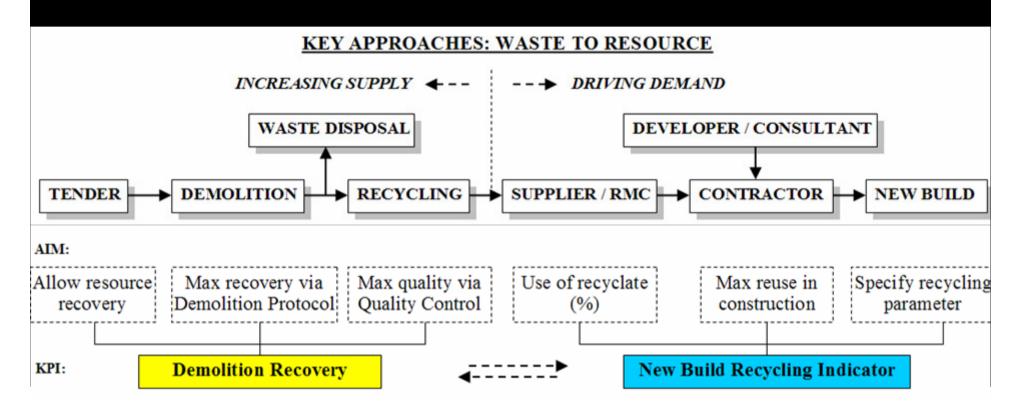
Phase 3: Consider Legislation for Recycling of Demolition Waste



# Potential Waste Materials for Alternative Aggregates

Waste Generated in 2007		Quantity (T/yr)
1.	Steel Slag	0.1 M
2.	Milled Waste	0.5 M
3.	Copper Slag	0.4 M
4.	Demolition Waste	2.0 M
5.	Incineration Ash	0.5 M
6.	Dredged Materia	0.5-2 M
	TOTAL	4-5.5 M

## Waste to Resource: From Demolition to New Build





# Key initiatives in increasing supply:

• **Demolition Protocol** (to maximize resource recovery)





- Quality Control (to provide quality consistency)
- Alternative Materials (to achieve resource efficiency)



# **Demolition Protocol**

Guidance on how demolition wastes should be treated as a <u>resource in new build</u>:

#### **Pre-Demolition Audit**

- Framework for identifying potential resources available
- Identifying appropriate steps for demolition and targets
  - for recovery / recycling

#### **Sequential Demolition**

• To optimize the resource recovery

#### Waste Segregation

To obtain max resource quality for processing

# Quality Control

- Accreditation Scheme for Recycled Aggregates
  - Class 1 : RCA meeting SS EN 12620
  - Class 2 : General usage
    - Classification System:
      - Recycled Aggregates with % masonry content
        - Crushed concrete from structural components
        - Crushed concrete / crushed brick / crushed tiles
        - Crushed concrete / other constituents



Assurance in quality consistency of end products
Source of reliable suppliers for all

Greater product acceptance & marketability

# Alternative Materials

Recycled Concrete Aggregates (RCA)

- For struc use: max 20% replacement of coarse agg
- For non-struc use: at least 50% replacement
- Washed Copper Slag
  - For struc use: max 10% replacement of fine agg
  - For non-struc use: at least 50% replacement

**Steel Slag** 

For roads surfacing aggregates: wearing course

Green Cements

• OPC replacement using GGBS, fly ash, silica fume

Others: IBA, Dredged Material

# Key initiatives in driving demand:

• Linkage (between demolition and new build phases)





Policy instruments on use of recycled materials

# Guidance, best practices and case studies

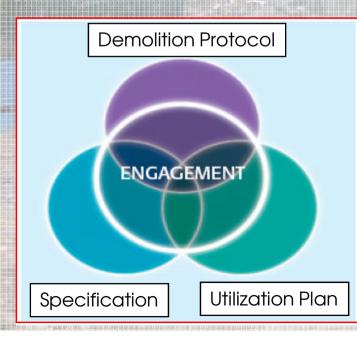


# Linkage (Demolition <-> New Build)

A mechanism to relate demolition and new build :

## Demolition and New Build

- Demolition Protocol and Recyclate Utilization Plan
- New Build only
  - Specification on min % use of Recycled Materials







# Instruments – "driving demand"

Key instruments that influence design:



- Regulatory Mechanism: Green Mark Scheme
- Code and Standards: SS EN 12620, BS 8500-2, CP 11
- Promotion and Education
  - Guidebooks on best practices
  - Demo and pilot projects
  - Training courses, workshops

- Seminars, exhibitions
- Incentive scheme to build up capabilities





#### 3-Storey Commercial Building using RCA

• Live case study to evaluate the use of Recycled Concrete Aggregates (RCA) in <u>structural concrete for buildings</u>

#### Sustainable and Cost Effective Wall

• Production of hollow core wall panels *using recycled materials* and extrusion technology

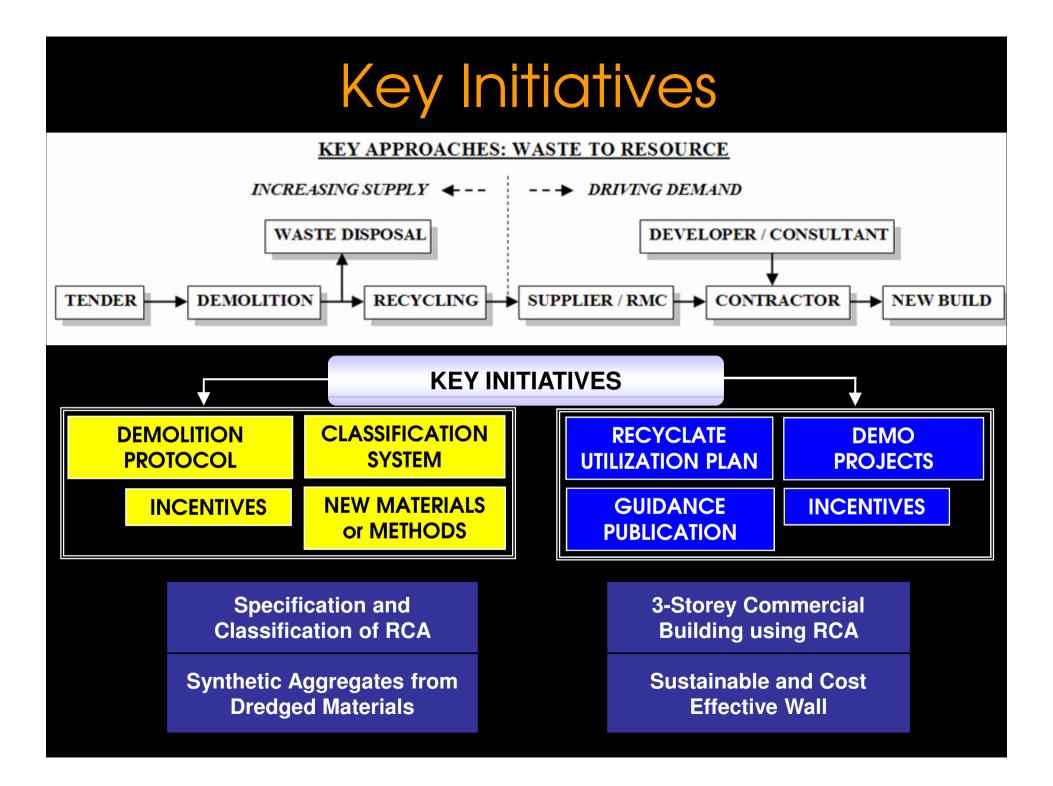
#### Synthetic Aggregates from Dredged Materials

• <u>Convert dredged materials and industrial</u> <u>wastes</u> into synthetic sand and aggregates using crystallization technology

#### Specification and Classification of RCA

• Evaluate the effect of the *quality of RCA* on properties and performance of concrete





• green • environmental friendly • reduce reuse recycle • sustainable built environment

# Thank You